

4 Flute - Variable Index



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
3/8	.3750	1/2	2	—	3/8	REV4321	—
3/8	.3750	1/2	2	.015	3/8	REV4322	—
3/8	.3750	1	2-1/2	—	3/8	REV4323	—
3/8	.3750	1	2-1/2	.015	3/8	REV4324	—
3/8	.3750	1	2-1/2	.030	3/8	REV4325	—
3/8	.3750	1	2-1/2	.060	3/8	REV4326	—
3/8	.3750	1-1/4	3	—	3/8	REV4327	—
3/8	.3750	1-1/4	3	.030	3/8	REV4328	—
3/8	.3750	1-1/4	3	.060	3/8	REV4329	—
3/8	.3750	2	4	—	3/8	REV4330	—
3/8	.3750	2	4	.030	3/8	REV4331	—
3/8	.3750	2	4	.060	3/8	REV4332	—
7/16	.4375	5/8	2-1/2	—	7/16	REV4751	—
7/16	.4375	5/8	2-1/2	.030	7/16	REV4753	—
7/16	.4375	1	2-3/4	—	7/16	REV4755	—
7/16	.4375	1	2-3/4	.015	7/16	REV4757	—
7/16	.4375	1	2-3/4	.030	7/16	REV4759	—
7/16	.4375	1	2-3/4	.060	7/16	REV4761	—
7/16	.4375	2	4	—	7/16	REV4763	—
7/16	.4375	2	4	.030	7/16	REV4765	—
7/16	.4375	2	4	.060	7/16	REV4767	—
7/16	.4375	3	6	—	7/16	REV4769	—
7/16	.4375	3	6	.030	7/16	REV4771	—
7/16	.4375	3	6	.060	7/16	REV4773	—
1/2	.5000	5/8	2-1/2	—	1/2	REV4333	REV4334
1/2	.5000	5/8	2-1/2	.030	1/2	REV4335	REV4336
1/2	.5000	1	3	—	1/2	REV4337	REV4338
1/2	.5000	1	3	.015	1/2	REV4339	REV4340
1/2	.5000	1	3	.030	1/2	REV4341	REV4342
1/2	.5000	1	3	.060	1/2	REV4343	REV4344
1/2	.5000	1	3	.090	1/2	REV4345	REV4346
1/2	.5000	1	3	.120	1/2	REV4347	REV4348
1/2	.5000	1-1/4	3	—	1/2	REV4349	REV4350



Carbide Endmills



Speeds & Feeds pages 192 & 193.

Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001